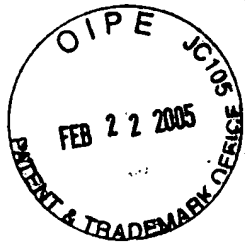


10/523883

Docket No. F-8540

## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE



Applicant : Erwin JUNKER

Serial No. : UNKNOWN (U.S. National Stage of  
PCT/EP2003/008437 filed July 30, 2003)

Filed : 02/07/05

For : METHOD AND DEVICE FOR GRINDING THE  
OUTSIDE AND INSIDE OF A  
ROTATIONALLY SYMMETRIC MACHINE  
PART COMPRISING A LONGITUDINAL  
BOREHOLE

Group Art Unit : UNKNOWN

Examiner : UNKNOWN

Certificate of Mailing Under 37 CFR 1.8

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C. Bruce Hamburg  
(Name)

  
(Signature)

Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

**SECOND PRELIMINARY AMENDMENT**

Sir:

Preliminary to examination, please amend the above-identified patent  
application as follows: